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PRODUCT APPROVAL

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User: Public User - Not Associated with Organization -

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Application #: FL 389-R1
Date Submitted: 08/05/2005
Code Version: 2004

Product Manufacturer: American Shutter Systems Association, Inc
Address/Phone/email: 4268 Westroads Drive
 West Palm Beach, FL 33407
 (561) 841-5480

Category: Shutters
Subcategory: Accordion

Evaluation Method: Evaluation Report from a Florida Registered Architect or Florida Professional Engineer

Referenced Standards from the Florida Building Code:

Section	Standard	Year
1609.1.4	ASTM E-1996	2002
1609.1.4	ASTM E-1886	2002

Florida Engineer or Architect Name: Walter A. Tillit, Jr. P.E.

Florida License: PE-44167

Quality Assurance Entity: National Accreditation and Management Institute

Validation Entity: John Henry Kampmann Jr.

Authorized Signature: Bill Feeley
 bfeeley@easternmetal.com

Evaluation/Test Reports Uploaded:
[PTID_389_R1_T_CERT_INDEPENDENCE_05-0715.01.pdf](#)
[PTID_389_R1_T_Drawing_No.05-196.pdf](#)
[PTID_389_R1_T_PROD_EVALUATION_REPORT_05-0715.01.pdf](#)

Installation Documents Uploaded:

Product Approval Method:

Method 1 Option D

Application Status:

Approved

Date Validated:

09/23/2005

Date Approved:

10/11/2005

Date Certified to the 2004 Code:

Page: 3/1

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App/Seq #	Product Model # or Name	Model Description	Limits of Use
389.1	Bertha HV Accordion Shutter (Non-HV/HZ)- Dwvg #05-196	Extruded aluminum interlocking blades retained by tracks (top and bottom) for storm protection	This product shall not be installed within High Velocity Hurricane Zone as defined on section 1620.2 of the Florida Building Code.

Next



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GENERAL NOTES:

1. BERTHA HV ACCORDION SHUTTER SYSTEM SHOWN ON THIS PRODUCT EVALUATION DOCUMENT (P.E.D.) HAS BEEN VERIFIED FOR COMPLIANCE IN ACCORDANCE WITH THE 2004 EDITION OF THE FLORIDA BUILDING CODE.
THIS ACCORDION SHUTTER SYSTEM SHALL NOT BE INSTALLED AT HIGH VELOCITY HURRICANE ZONES. DESIGN WIND LOADS SHALL BE DETERMINED AS PER SECTION 1609 OF THE ABOVE MENTIONED CODE FOR A BASIC WIND SPEED AS REQUIRED BY THE JURISDICTION WHERE SHUTTER WILL BE INSTALLED, AND FOR A DIRECTIONALITY FACTOR $K_d=0.85$, IN ACCORDANCE WITH ASCE 7-98 STANDARD, IN ORDER TO VERIFY THAT ANCHORS ON THIS P.E.D., AS TESTED, WERE NOT OVERSTRESSED, A 33% INCREASE IN ALLOWABLE LOADS FOR WIND LOADS WAS NOT USED IN THEIR ANALYSIS.
BERTHA HV ACCORDION SHUTTER SYSTEM'S ADEQUACY FOR WIND AND IMPACT LOAD HAS BEEN VERIFIED IN ACCORDANCE WITH SECTION 1609.1.4 OF THE ABOVE MENTIONED CODE AS PER AIL REPORTS #0214.01-03 AND #0715.01-03 AS PER IAS-201, IAS-202 AND IAS-203 PROTOCOLS AND ASTM E-1886 AND F-1996 STANDARDS.
2. BERTHA HV ACCORDION PINS (HV SCREWS), USED AT BLADE'S KNUCKLE AND FOR DIRECT MOUNT CONNECTION TO TRACKS SHALL BE # 14X2.75 AND # 14X1.75 RESPECTIVELY, 410-HIT MINIMUM SERIES STAINLESS STEEL SCREWS WITH 135.0 KSI YIELD STRENGTH AND 180 KSI TENSILE STRENGTH. PINS SHALL BE COATED WITH BERTHA HV DACROSHIELD COATING SYSTEM AS MANUFACTURED BY APPROVED COATING APPLICATORS, REGISTERED WITH AMERICAN SHUTTER SYSTEMS ASSOCIATION. PINS MUST BEAR THE HV MARKING ON THEIR HEAD.
3. ALL ALUMINUM EXTRUSIONS SHALL BE ALUMINUM ASSOCIATION 6063-T6 ALLOY AND TEMPER WITH $F_y = 25.0$ KSI MINIMUM (UNLESS OTHERWISE NOTED).
4. ALL SCREWS TO BE STAINLESS STEEL 304 OR 316 AISI SERIES OR CORROSION RESISTANT COATED CARBON STEEL AS PER DIN 50018 WITH 50 KSI YIELD STRENGTH AND 90 KSI TENSILE STRENGTH.
5. BOLTS TO BE ALUMINUM ASSOCIATION 2024-T4 ALLOY AND TEMPER, ASTM A-307 GALVANIZED STEEL, OR AISI 304 SERIES STAINLESS STEEL WITH 35 KSI MINIMUM YIELD STRENGTH.
6. SEE SHEETS 10, 11 AND 12 FOR ANCHORS SPECIFICATIONS.
7. THIS BERTHA HV ACCORDION SHUTTER SYSTEM IS PATENT PENDING. COMPONENTS OF THIS APPROVAL ARE COVERED IN WHOLE OR IN PART BY U.S. PATENT ISSUED TO EASTERN METAL SUPPLY, INC.
8. IT SHALL BE THE RESPONSIBILITY OF THE CONTRACTOR TO VERIFY THE SOUNDNESS OF THE STRUCTURE WHERE SHUTTER IS TO BE ATTACHED TO INSURE PROPER ANCHORAGE.
CONTRACTOR TO SEAL/CAULK ALL SHUTTER COMPONENT EDGES WHICH REMAIN, THRU FASTENING IN CONTINUOUS CONTACT WITH THE BUILDING TO PREVENT WIND/RAIN INTRUSION.
9. EACH UNIT MUST BEAR A PERMANENT LABEL IN A VISIBLE PLACE WITH WARNING NOTE INSTRUCTING THE TENANT OR HOME OWNER THAT THE HV LOCK (W) OR ALTERNATE LOCK (X) MUST BE PROPERLY LOCKED DURING PERIODS OF HURRICANE WARNING, FOR EGRESS CONDITIONS, AN INSIDE HV LOCK (W) (WHERE KEY MUST REMAIN IN THE LOCK), AN INSIDE ALTERNATE LOCK (X), OR AN EGRESS HV LOCK (Y) SHALL BE USED.
10. SHUTTER'S MANUFACTURER LABEL SHALL BE PLACED ON A READILY VISIBLE LOCATION.
ONE LABEL SHALL BE PLACED FOR EVERY OPENING. LABEL SHALL READ AS FOLLOWS:
AMERICAN SHUTTER SYSTEMS ASSOCIATION INC.
WEST PALM BEACH, FL.
FLORIDA STATEWIDE PRODUCT APPROVED.

11. BERTHA HV ACCORDION SHUTTER SYSTEM'S INSTALLATION SHALL COMPLY WITH SPECS INDICATED IN THIS DRAWING PLUS ANY BUILDING AND ZONING REGULATIONS PROVIDED BY THE JURISDICTION WHERE PERMIT IS APPLIED TO.
12. (a) THIS P.E.D. PREPARED BY THIS ENGINEER IS GENERIC AND DOES NOT PROVIDE INFORMATION FOR A SITE SPECIFIC PROJECT, I.E. WHERE THE SITE CONDITIONS DEVIATE FROM THE P.E.D.
(b) CONTRACTOR TO BE RESPONSIBLE FOR THE SELECTION, PURCHASE AND INSTALLATION INCLUDING LIFE SAFETY OF THIS PRODUCT, BASED ON THIS P.E.D., PROVIDED HE/SHE DOES NOT DEVIATE FROM THE CONDITIONS DETAILED ON THIS DOCUMENT. CONSTRUCTION SAFETY AT SITE IS THE CONTRACTOR'S RESPONSIBILITY.
(c) THIS P.E.D. WILL BE CONSIDERED INVALID IF ALTERED BY ANY MEANS.
(d) SITE SPECIFIC PROJECTS SHALL BE PREPARED BY A FLORIDA REGISTERED ENGINEER OR ARCHITECT WHICH WILL BECOME THE ENGINEER OF RECORD (E.O.R.) FOR THE PROJECT AND WHO WILL BE RESPONSIBLE FOR THE PROPER USE OF THE P.E.D. ENGINEER OF RECORD, ACTING AS A DELEGATED ENGINEER TO THE P.E.D. ENGINEER SHALL SUBMIT TO THIS LATTER THE SITE SPECIFIC DRAWINGS FOR REVIEW.
(e) THIS P.E.D. SHALL BEAR THE DATE AND ORIGINAL SEAL AND SIGNATURE OF THE PROFESSIONAL ENGINEER OF RECORD THAT PREPARED IT.

OFFICE COPY

MAY 11 2005

F.B.C.(Non High Velocity Hurricane Zone)

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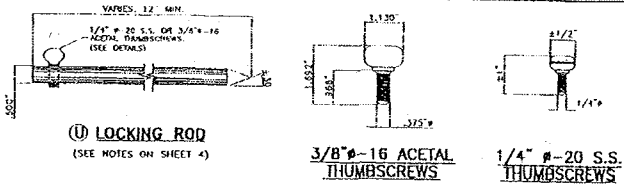
BERTHA HV™
Accordion Shutter System

REV. No.	DESCRIPTION	DATE	Drawn by: J.A.S.
1	REV 02-02	7/12/04	DATE: 7/13/05
2			DRAWING No
3			05-196
4			SHEET
5			1 OF 14


 P.E. SEAL/SIGNATURE/DATE

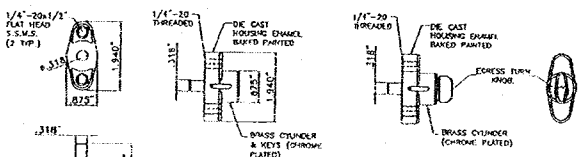

TILTECO INC.
 TILTY TESTING & ENGINEERING COMPANY
 4255 HWY 301, Ste. 304, VERO BEACH, FLORIDA 33488
 Phone: (305)871-1530, Fax: (305)871-1531
 e-mail: Titeco@aol.com
 EB-0008719
 WALTER A. TILTY, P. E.
 FLORIDA Lic. # 44162

A.S.S.A.
 American Shutter Systems
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 4268 Westroads Drive
 West Palm Beach, FL 33407

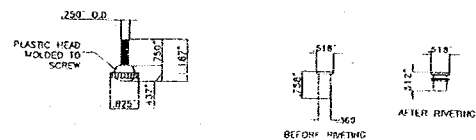


(U) LOCKING ROD
(SEE NOTES ON SHEET 4)

3/8" #-16 ACETAL THUMBSCREWS
1/4" #-20 S.S. THUMBSCREWS



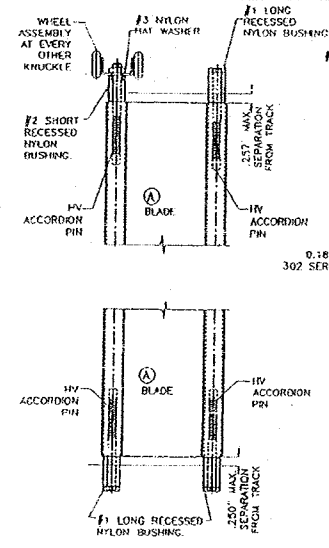
(W) H.V. LOCK/EGRESS H.V. LOCK
(SEE NOTES ON SHEET 4)



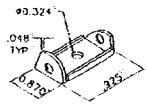
1/4" #-20 x 3/4" S.S. THUMBSCREW
1/4" #-20 NUT

(X) ALTERNATE LOCK (TO HY LOCK (W))
(SEE NOTES ON SHEET 4)

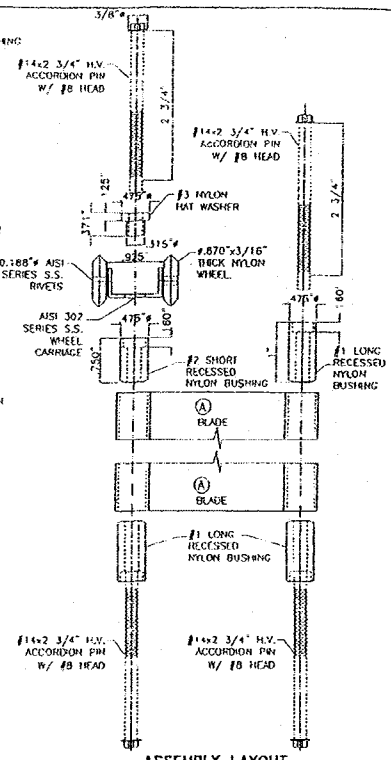
*:SERIES 9444 ALUMINUM (2024-13 ALLOY)
LARGE FLANGE THIN SHEET NUTSERT
PART # 0820, AS MANUFACTURED BY
AVDEL CHEERY TAYLOR, PASADENA,
NEW JERSEY 07054 OR EQUAL.



TYPICAL SHUTTER ASSEMBLY
SCALE: 3/8" = 1"



WHEEL CARRIAGE DETAIL
N.T.S.



ASSEMBLY LAYOUT
N.T.S.
F.B.C. (Non High Velocity Hurricane Zone)

AVDEL CHEERY TAYLOR
PASADENA, N.J.
07054
TEL: 908-267-7000
FAX: 908-267-7001
P.E. SEAL/SIGNATURE/DATE

TILECO INC.
TILIT TESTING & ENGINEERING COMPANY
4330 N.W. 39th St., Ft. Lauderdale, Florida 33311
Phone: (305)871-1530 - Fax: (305)871-1531
e-mail: tileco@aol.com
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FLORIDA LIC. # 44167

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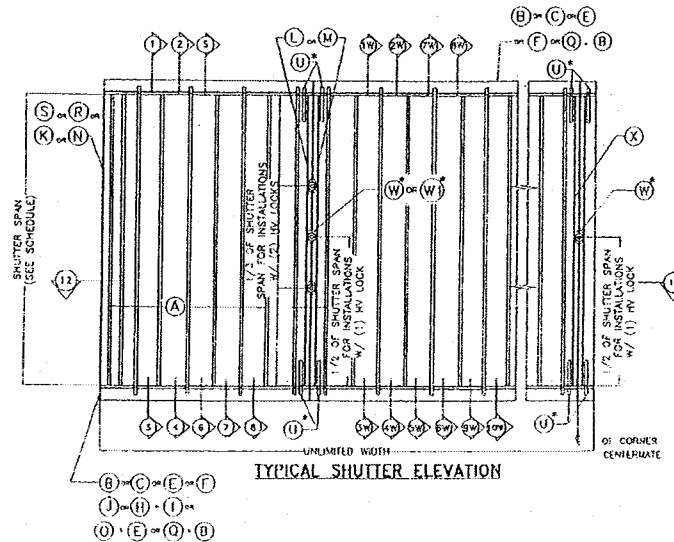
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BERTHA HV™
Accordion Shutter System

REV. NO.	DESCRIPTION	DATE	Drawn by: J.A.S.
1	REV 03-04	7/13/05	DATE: 7/13/05
2			DRAWING No
3			05-196
4			SHEET
5			3 OF 14
6			

* NOTES ON LOCKING RODS (U), HV LOCK (W) AND ALTERNATE (W) LOCK:

1. **MANDATORY CONDITION #1:** ONE HV LOCK (W) SHALL BE USED FOR ANY SPAN AND INSTALLATIONS AT ANY ELEVATION. HV LOCK (W) MAY BE USED AS AN INSIDE OR OUTSIDE LOCK, ATTACHED TO (1) OR (2) CENTERMATES W/(2) 1/4"-20 x 1/2" LONG FLAT HEAD S.S. M.S. LOCATION OF LOCK SHALL BE AS INDICATED ON TYPICAL SHUTTER ELEVATION.
2. **OPTIONAL CONDITION #1:** IF DESIRED, FOR BETTER PERFORMANCE OR FOR SECURITY PURPOSES, UP TO TWO HV LOCKS (W) MAY BE USED AS AN INSIDE OR OUTSIDE LOCK. CONNECTION OF LOCKS TO CENTERMATES (1) OR (2) SHALL BE AS INDICATED ON NOTE (1) ABOVE. LOCATION OF LOCKS SHALL BE AS INDICATED ON TYPICAL SHUTTER ELEVATION.
3. **OPTIONAL CONDITION #2:** LOCKING RODS (U) ARE NOT REQUIRED AT HURRICANE POSITION, BUT MAY BE USED IF DECIDED TO ENHANCE SHUTTER PERFORMANCE. LOCKING RODS (U) OR AN ALTERNATIVE DEVICE MAY ALSO BE USED AT STACKING POSITION (NON HURRICANE POSITION).
4. **MANDATORY CONDITION #2:** ONE HV LOCK (W) SHALL BE USED AT CORNER CENTERMATES FOR ANY SPAN AND INSTALLATIONS AT ANY ELEVATION. HV LOCK (W) SHALL BE USED AS AN OUTSIDE OR INSIDE LOCK ATTACHED TO (X) CORNER CENTERMATE W/(2) 1/4"-20 x 1/2" LONG FLAT HEAD S.S. M.S. TWO LOCKING RODS (U) AT TOP & BOTTOM SHALL BE USED. LOCATION OF LOCK SHALL BE AS INDICATED ON TYPICAL SHUTTER ELEVATION. MAXIMUM SHUTTER SPAN SHALL BE DETERMINED AS PER SCHEDULES SHOWN ON SHEET 9.
5. **ALTERNATE TO MANDATORY CONDITION #1 VALID ONLY FOR SYMMETRICAL CENTERMATES:** ONE ALTERNATE LOCK (W) MAY BE USED IN LIEU OF HV LOCK (W) FOR ANY SPAN AND INSTALLATIONS AT ANY ELEVATION. ALTERNATE LOCK (W) MAY BE USED AS AN INSIDE OR OUTSIDE LOCK, ATTACHMENT OF 1/4"-20x3/4" S.S. THUMBSCREW TO (1) OR (2) CENTERMATES SHALL BE MADE W/ 1/4"-20x3/4" ALUM. RIVNUT AS SHOWN ON ALTERNATE SECTION 12, SHEET 7.



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REV. NO.	DESCRIPTION	DATE	Drawn By: SKG/WH
1	03-03-03	7/13/05	
2			
3			
4			
5			
6			

DRAWING No
05-196

SHEET
4 OF 14

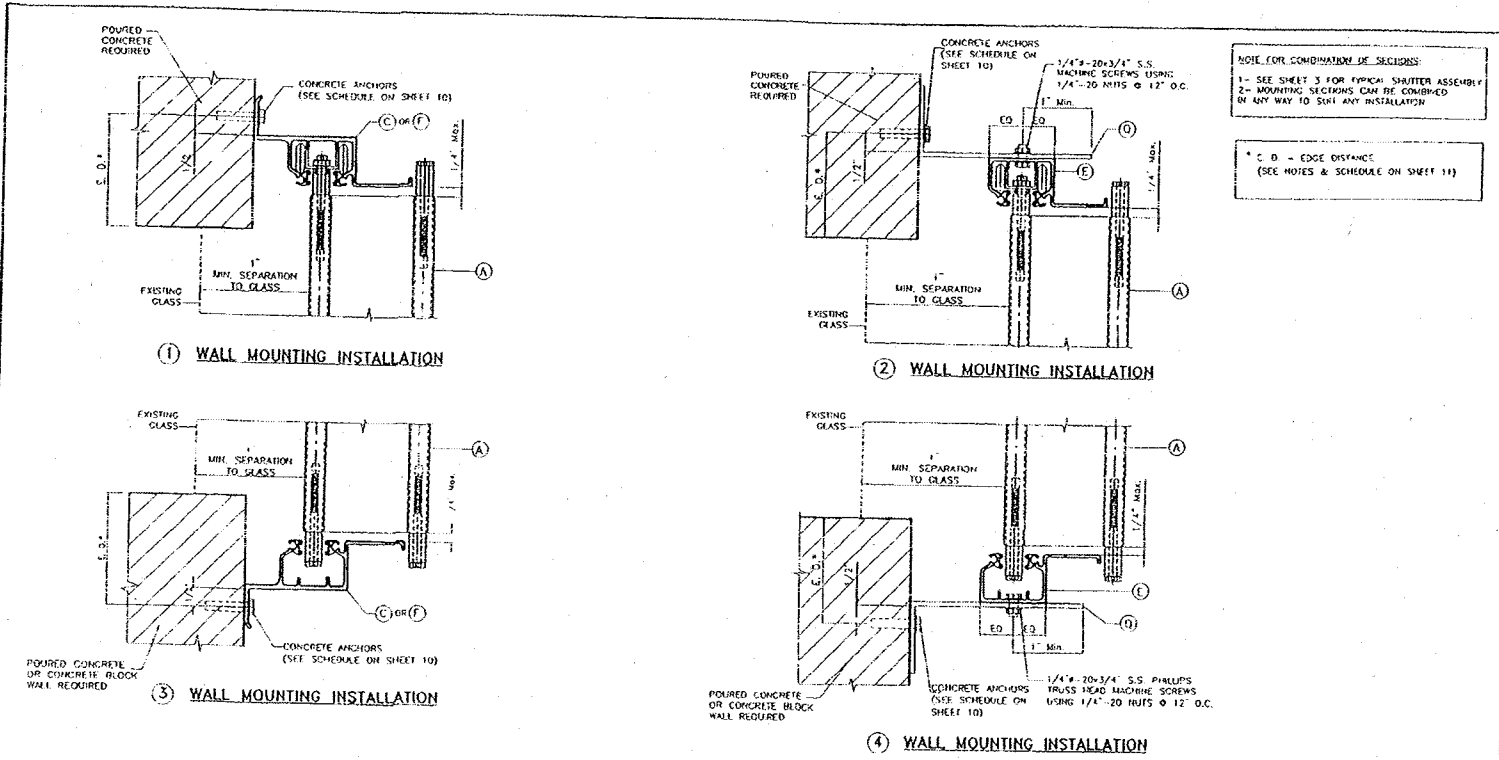
[Handwritten Signature]
P.E. SEAL/SIGNATURE/DATE

TILECO INC.

TILLET TESTING & ENGINEERING COMPANY
8355 N.W. 39th St. Ste. 305 VIRGINIA GARDENS, FLORIDA 33166
Phone: (305) 871-1530 Fax: (305) 871-1531
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EQ-0006719
WALTER A. TILLET & P. C.
FLORIDA Lic. # 44187

A.S.S.A.

American Shutter Systems
Association, Inc.
4268 Westroads Drive
West Palm Beach, FL 33407




NOTE FOR COMBINATION OF SECTIONS:
 1- SEE SHEET 3 FOR TYPICAL SHUTTER ASSEMBLY
 2- MOUNTING SECTIONS CAN BE COMBINED IN ANY WAY TO SUIT ANY INSTALLATION

* C, D = EDGE DISTANCE (SEE NOTES & SCHEDULE ON SHEET 11)

INSTALLATION DETAILS


 P.E. SEAL/SIGNATURE/DATE

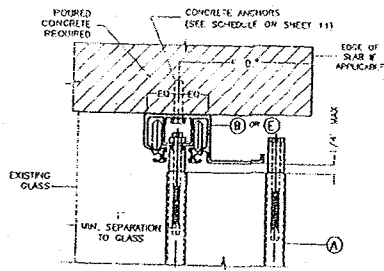

TILTECO INC.
 TILTE TESTING & ENGINEERING COMPANY
 2555 W.W. 18th St. SW, 303 VIRGINIA GARDENS, FLORIDA 33165
 Phone: (305)871-1550 Fax: (305)871-1531
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 EB-0006719
 WATER & TERRY, P. E.
 FLORIDA Lic. # 44167

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 West Palm Beach FL 33407

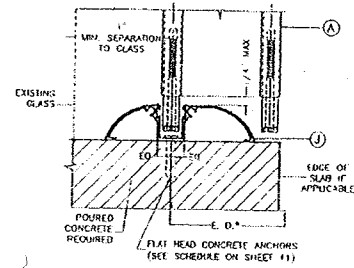
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BERTHA HV™
Accordion Shutter System

REV. NO.	DESCRIPTION	DATE	Drawn by: J.A.S.
1	04-01-04	7/13/05	DATE: 7/13/05
2			DRAWING No
3			05-196
4			SHEET
5			5 OF 14

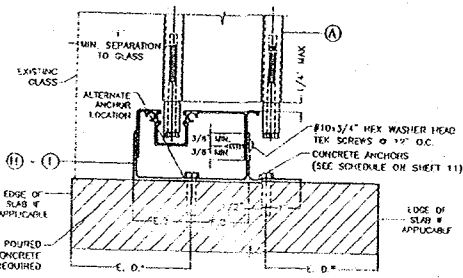


⑤ CEILING MOUNTING INSTALLATION



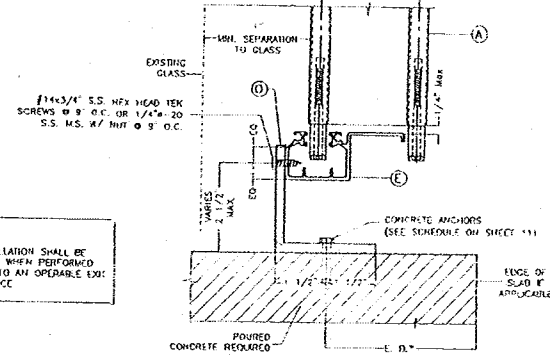
⑥ WALK-OVER MOUNTING INSTALLATION

NOTE FOR COMBINATION OF SECTIONS:
 1- SEE SHEET 3 FOR TYPICAL SHUTTER ASSEMBLY
 2- MOUNTING SECTIONS CAN BE COMBINED IN ANY WAY TO SUIT ANY INSTALLATION.
 C. D. = EDGE DISTANCE (SEE NOTES & SCHEDULE ON SHEET 11)



⑦ FLOOR MOUNTING INSTALLATION †

NOTE:
 THIS INSTALLATION SHALL BE REMOVABLE WHEN PERFORMED ADJACENT TO AN OPERABLE EXIT OR ENTRANCE



⑧ FLOOR MOUNTING INSTALLATION †

INSTALLATION DETAILS

F.B.C. (Non High Velocity Hurricane Zone)

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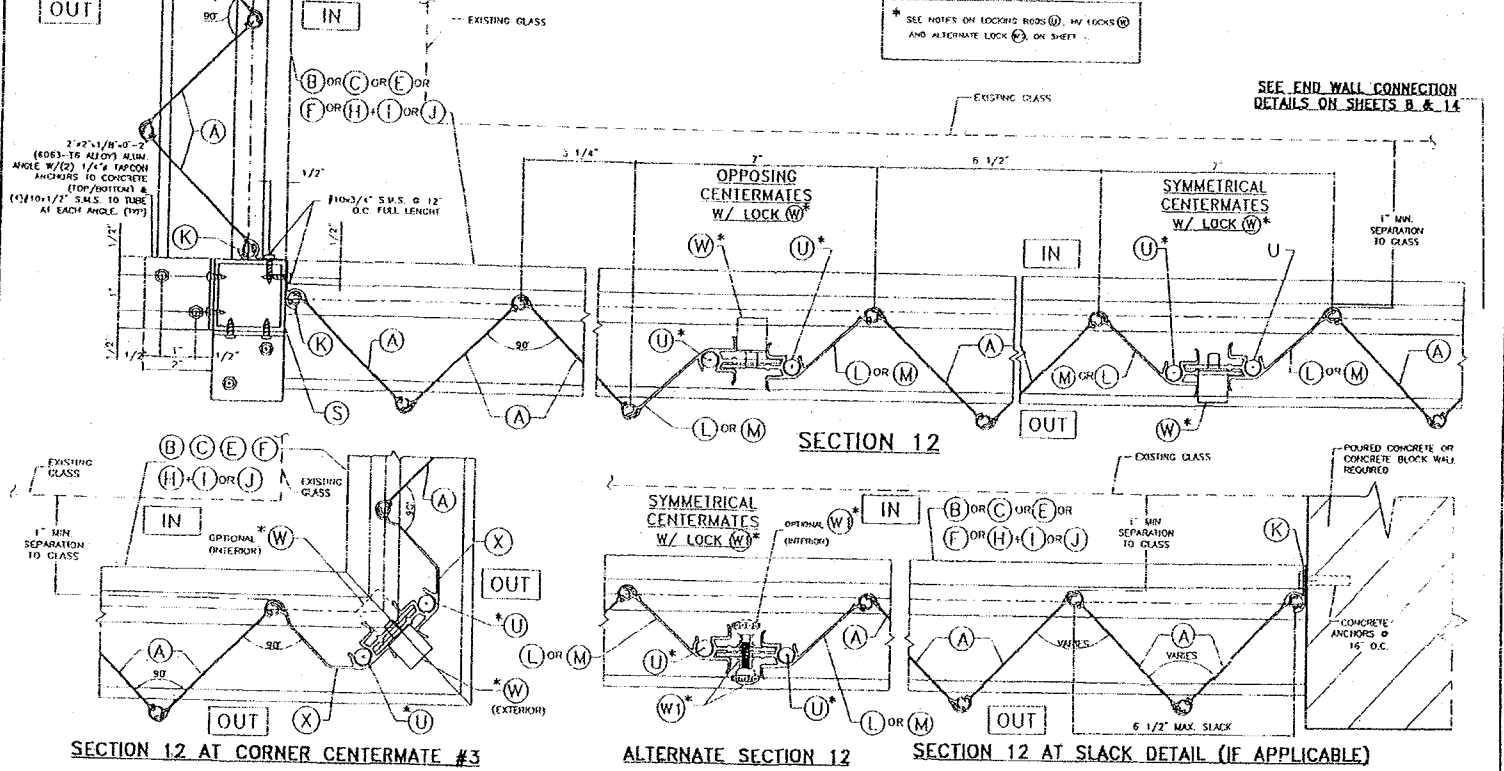
TILECO INC.
 TILE TESTING & ENGINEERING COMPANY
 855 N.W. 36th St., 3rd. Fl., 305 WINDY CARRIAGES, FLORIDA 33185
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BERTHA HV™
 Accordion Shutter System

REV. NO.	DESCRIPTION	DATE	Drawn by: J.A.S.
1	001-01-001	7/13/05	DATE: 7/13/05
2			DRAWING No
3			05-196
4			SHEET
5			6 OF 14

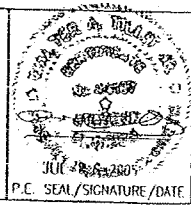
SEE END WALL CONNECTION DETAILS ON SHEETS B & 14



* SEE NOTES ON LOCKING RODS (U), HV LOCKS (W) AND ALTERNATE LOCK (X) ON SHEET ...

SEE END WALL CONNECTION DETAILS ON SHEETS B & 14

SECTION 12 AT CORNER CENTERMATE #3



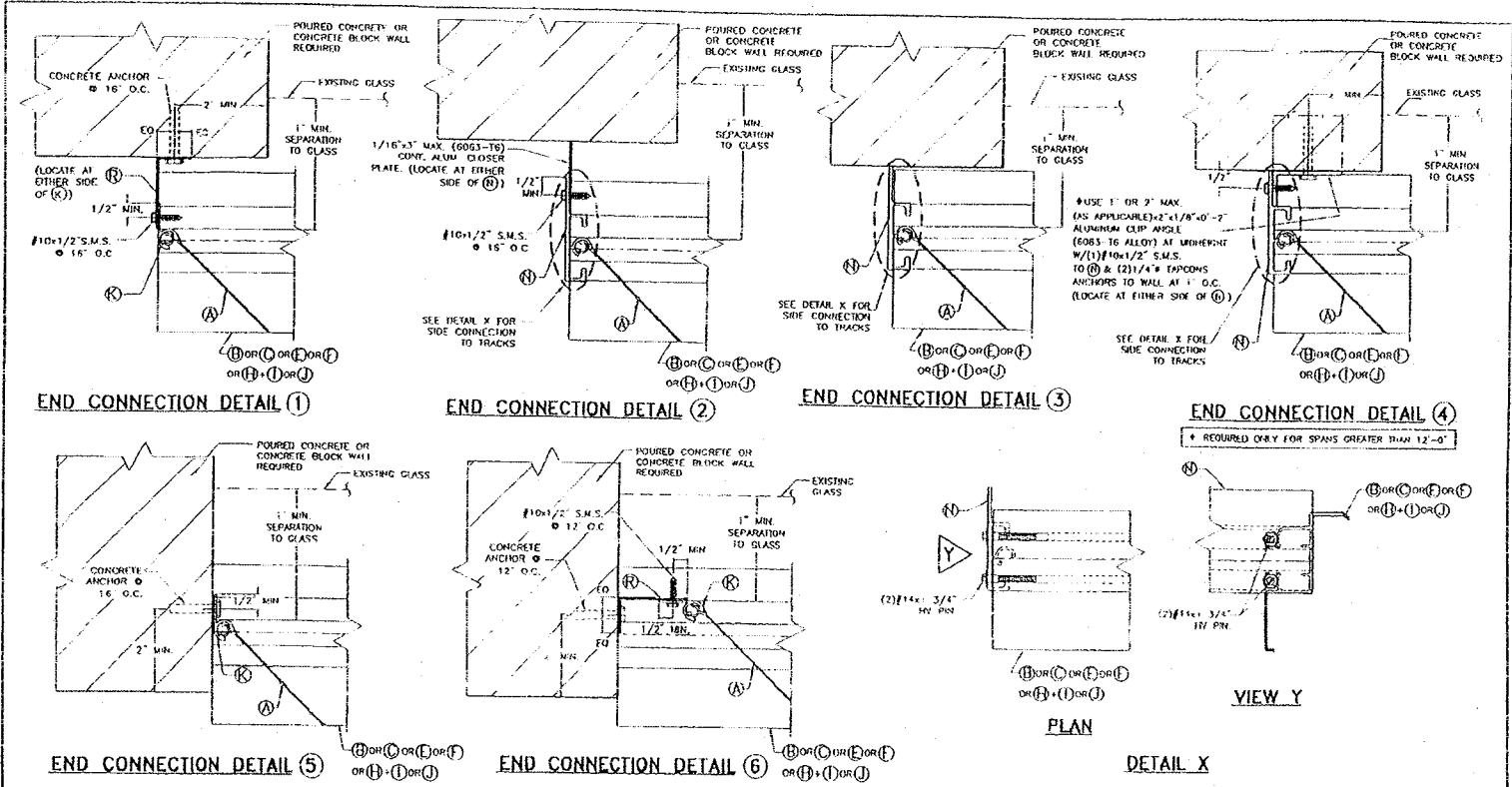
TILTECO INC.
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 5355 NW 34th St., Ste. 300, Miramar, Florida 33146
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BERTHA HV™ Accordian Shutter System			
REV. NO.	DESCRIPTION	DATE	Drawn by: S.A.S.
1		1/14/03	DATE: 7/13/03
2			
3			
4			
5			
6			

DRAWING No
05-196
 SHEET
7 OF 14



F.B.C. (Non High Velocity Hurricane Zone)

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 West Palm Beach, FL 33407

BERTHA HV™
 Accordion Shutter System

REV. NO.	DESCRIPTION	DATE	Drawn by: J.A.S.
1	REV. 03-04	7/1/05	DATE: 7/13/05
2			DRAWING No
3			05-196
4			SHEET
5			8 OF 14
6			

MAXIMUM SHUTTER SPAN
"L1" OR "L2" (FL) INSTALLATIONS
W/ SYMMETRICAL CENTERMATES,
ONE HV LOCK & NO LOCKING RODS *
(SEE NOTE 1)

MAXIMUM DESIGN LOAD (p.s.f.) (+ OR -)	CONCRETE & WOOD INSTALLATIONS A			
	WALL MOUNTING		FLOOR/CEILING MOUNTING	
	L1 (H)	L1 (V)	L1 (H)	L1 (V)
30 OR LESS	16'-0"	16'-0"	16'-0"	16'-0"
35	14'-10"	14'-10"	15'-2"	16'-0"
40	13'-10"	13'-10"	14'-2"	15'-2"
45	13'-1"	13'-1"	13'-4"	14'-3"
50	12'-5"	12'-5"	12'-6"	13'-3"
55	11'-10"	11'-10"	12'-1"	12'-11"
60	11'-4"	11'-4"	11'-7"	12'-4"
65	10'-10"	10'-10"	11'-1"	11'-11"
70	10'-6"	10'-6"	10'-9"	11'-5"
75	10'-1"	10'-1"	10'-4"	11'-1"
80	9'-10"	9'-10"	10'-0"	10'-9"
85	9'-6"	9'-6"	9'-9"	10'-5"
90	9'-3"	9'-3"	9'-5"	10'-1"
95	9'-0"	8'-9"	9'-2"	9'-10"
100	8'-9"	8'-4"	9'-0"	9'-7"
105	8'-7"	7'-11"	8'-9"	9'-4"
110	8'-4"	7'-7"	8'-7"	9'-2"
115	8'-2"	7'-3"	8'-4"	8'-11"
120	8'-0"	6'-11"	8'-2"	8'-9"
125	7'-10"	6'-6"	8'-0"	8'-5"
130	7'-8"	6'-5"	7'-10"	8'-1"
135	7'-7"	6'-2"	7'-9"	7'-9"
140	7'-5"	5'-11"	7'-7"	7'-6"
145	7'-3"	5'-9"	7'-5"	7'-3"
150	7'-2"	5'-7"	7'-4"	7'-0"
155	7'-0"	5'-5"	7'-2"	6'-9"
160	6'-11"	5'-2"	7'-1"	6'-7"
165	6'-10"	5'-1"	7'-0"	6'-4"
170	6'-9"	4'-11"	6'-11"	6'-2"
175	6'-7"	4'-9"	6'-9"	6'-0"
180	6'-6"	4'-8"	6'-8"	5'-10"
185	6'-5"	4'-6"	6'-7"	5'-8"
190	6'-4"	4'-5"	6'-6"	5'-6"
195	6'-3"	4'-3"	6'-5"	5'-5"
200	6'-2"	4'-2"	6'-4"	5'-3"
205	6'-1"	4'-1"	6'-3"	5'-1"

MAXIMUM SHUTTER SPAN
"L1" OR "L2" (FL)
INSTALLATIONS W/
OPPOSING CENTERMATES,
ONE HV LOCK & NO
LOCKING RODS *
(SEE NOTE 1)

MAXIMUM DESIGN LOAD (p.s.f.) (+ OR -)	CONCRETE & WOOD INSTALLATIONS A			
	WALL MOUNTING		FLOOR/CEILING MOUNTING	
	L1 (H)	L1 (V)	L1 (H)	L1 (V)
30	16'-0"	16'-0"	16'-0"	16'-0"
35	14'-10"	14'-10"	14'-10"	14'-10"
40	13'-10"	13'-10"	13'-10"	13'-10"
45	13'-1"	13'-1"	13'-1"	13'-1"
50	12'-5"	12'-5"	12'-5"	12'-5"
55	11'-10"	11'-10"	11'-10"	11'-10"
60	11'-4"	11'-4"	11'-4"	11'-4"
65	10'-10"	10'-10"	10'-10"	10'-10"
70	10'-6"	10'-6"	10'-6"	10'-6"
75	10'-1"	10'-1"	10'-1"	10'-1"
80	9'-10"	9'-10"	9'-10"	9'-10"
85	9'-6"	9'-6"	9'-6"	9'-6"
90	9'-3"	9'-3"	9'-3"	9'-3"
95	9'-0"	8'-9"	8'-9"	8'-9"
100	8'-9"	8'-4"	8'-4"	8'-4"
105	8'-7"	7'-11"	7'-11"	7'-11"
110	8'-4"	7'-7"	7'-7"	7'-7"
115	8'-2"	7'-3"	7'-3"	7'-3"
120	8'-0"	6'-11"	6'-11"	6'-11"
125	7'-10"	6'-6"	6'-6"	6'-6"
130	7'-8"	6'-5"	6'-5"	6'-5"
135	7'-7"	6'-2"	6'-2"	6'-2"
140	7'-5"	5'-11"	5'-11"	5'-11"
145	7'-3"	5'-9"	5'-9"	5'-9"
150	7'-2"	5'-7"	5'-7"	5'-7"
155	7'-0"	5'-5"	5'-5"	5'-5"
160	6'-11"	5'-2"	5'-2"	5'-2"
165	6'-10"	5'-1"	5'-1"	5'-1"
170	6'-9"	4'-11"	4'-11"	4'-11"
175	6'-7"	4'-9"	4'-9"	4'-9"
180	6'-6"	4'-8"	4'-8"	4'-8"
185	6'-5"	4'-6"	4'-6"	4'-6"
190	6'-4"	4'-5"	4'-5"	4'-5"
195	6'-3"	4'-3"	4'-3"	4'-3"
200	6'-2"	4'-2"	4'-2"	4'-2"
205	6'-1"	4'-1"	4'-1"	4'-1"

INSTALLATION LEGEND		
	CONCRETE & MANSURY	WOOD
WALL MOUNTING	1, 2, 3 & 4	1W, 2W, 3W, 4W, 5W & 6W
FLOOR/CEILING MOUNTING	5, 6, 7 & 8	1W, 9W & 10W

A MAXIMUM SHUTTER SPAN "L1" OR "L2" FOR INSTALLATIONS INTO WOOD SHALL BE LIMITED TO 110 p.s.f. DESIGN LOAD.

† CORNER CENTERMATE #3 MAY BE USED AT ALL MOUNTING INSTALLATIONS. LOCKING SPECIFICATIONS SHALL BE AS INDICATED ON MANDATORY CONDITION #2. NOTE #4, SHEET 4 OF 14.

NOTES:

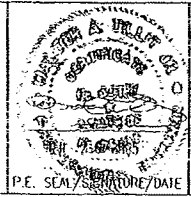
(1) L1 - MAXIMUM ALLOWABLE SPAN FOR A GIVEN POSITIVE DESIGN LOAD.
L2 - MAX. ALLOWABLE SPAN FOR A GIVEN NEGATIVE DESIGN LOAD.

(2) PROCEDURE TO DETERMINE MAXIMUM SPAN FOR WALL MOUNTINGS (TOP/BOTTOM) OR FLOOR/CEILING: GIVEN A POSITIVE DESIGN LOAD, DETERMINE MAXIMUM SPAN "L1" FROM SCHEDULE. GIVEN A NEGATIVE DESIGN LOAD, DETERMINE MAXIMUM SPAN "L2" FROM SCHEDULE. FINAL MAXIMUM ALLOWABLE SPAN IS EQUAL TO THE MINIMUM DETERMINED SPAN BETWEEN "L1" AND "L2".

(3) PROCEDURE TO DETERMINE MAXIMUM SPAN FOR COMBINATIONS IN BETWEEN WALL MOUNTINGS W/ FLOOR/CEILING MOUNTINGS: FOR A GIVEN POSITIVE DESIGN LOAD: DETERMINE:
L1H = MAX. SPAN FOR WALL MOUNTING INSTALLATIONS.
L1V = MAX. SPAN FOR FLOOR/CEILING MOUNTING INSTALLATIONS.
FOR A GIVEN NEGATIVE DESIGN LOAD: DETERMINE:
L2H = MAX. SPAN FOR WALL MOUNTING INSTALLATIONS.
L2V = MAX. SPAN FOR FLOOR/CEILING MOUNTING INSTALLATIONS.
FINAL MAXIMUM ALLOWABLE SPAN IS EQUAL TO THE MINIMUM BETWEEN "L1H", "L1V", "L2H" AND "L2V".

(4) GO TO ANCHOR SCHEDULE WITH FINAL MAXIMUM ALLOWABLE SPAN AND NEGATIVE DESIGN LOAD TO DETERMINE MAXIMUM ANCHOR SPACING.

F.B.C. (Non High Velocity Hurricane Zone)



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© 2003 EASTERN METAL SUPPLY, INC.		
BERTHA HV™ Accordion Shutter System		
REV. No	DESCRIPTION	DATE
1		03-03-05
2		
3		
4		
5		
6		

Drawn by: J.A.S.
DATE: 7/13/05
DRAWING No
05-196
SHEET
8 OF 14

ANCHOR SPACING LEGEND
 TYPICAL
 ALL POINTS SHOWN SET
 WEDGE-BOLT

MAXIMUM DESIGN PRESSURE RATING (p.s.f.) AND CORRESPONDING MAXIMUM ANCHOR SPACING (in.) SCHEDULE FOR A GIVEN MAX. SHUTTER SPAN, DESIGN NEGATIVE LOAD AND A CORRESPONDING MOUNTING TYPE FOR CONCRETE OR CONCRETE BLOCK INSTALLATIONS
 (SEE MOUNTINGS 1, 2, 3 & 4 ON SHEET 5)

* SEE ANCHOR SPECIFICATIONS ON SHEET 11

MAXIMUM SPAN (ft)	POURED CONCRETE																								POURED CONCRETE/CONCRETE BLOCK																							
	WALL MOUNTING 1 W/ (C) HV 1" (Max.) D/O HEADER/ SILL #1												WALL MOUNTING 2												WALL MOUNTING 3 W/ (C) HV 2" (Max.) D/O HEADER/ SILL #2												WALL MOUNTING 4											
	NEGATIVE DESIGN LOAD (psf)						NEGATIVE DESIGN LOAD (psf)						NEGATIVE DESIGN LOAD (psf)						NEGATIVE DESIGN LOAD (psf)						NEGATIVE DESIGN LOAD (psf)						NEGATIVE DESIGN LOAD (psf)																	
	30	40	60	75	90	120	30	40	60	75	90	120	30	40	60	75	90	120	30	40	60	75	90	120	30	40	60	75	90	120	30	40	60	75	90	120												
3'-0" OR LESS	14	12	10	9	8	8	14	12	10	9	8	8	14	12	10	9	8	8	14	12	10	9	8	8	14	12	10	9	8	8	14	12	10	9	8	8												
4'-0"	14	12	10	9	8	6	14	12	10	9	8	6	14	12	10	9	8	6	14	12	10	9	8	6	14	12	10	9	8	6	14	12	10	9	8	6												
5'-0"	14	12	10	9	8	5.5	14	12	10	9	8	5.5	14	12	10	9	8	5.5	14	12	10	9	8	5.5	14	12	10	9	8	5.5	14	12	10	9	8	5.5												
6'-0"	14	12	10	9	8	5	14	12	10	9	8	5	14	12	10	9	8	5	14	12	10	9	8	5	14	12	10	9	8	5	14	12	10	9	8	5												
7'-0"	14	12	10	9	7	3.5	14	12	10	9	7	3.5	14	12	10	9	7	3.5	14	12	10	9	7	3.5	14	12	10	9	7	3.5	14	12	10	9	7	3.5												
8'-0"	14	12	10	9	6.5	4	14	12	10	9	6.5	4	14	12	10	9	6.5	4	14	12	10	9	6.5	4	14	12	10	9	6.5	4	14	12	10	9	6.5	4												
9'-0"	14	12	10	9	6	5	14	12	10	9	6	5	14	12	10	9	6	5	14	12	10	9	6	5	14	12	10	9	6	5	14	12	10	9	6	5												
10'-0"	14	12	10	9	5.5	4	14	12	10	9	5.5	4	14	12	10	9	5.5	4	14	12	10	9	5.5	4	14	12	10	9	5.5	4	14	12	10	9	5.5	4												
11'-0"	14	12	10	9	5	3.5	14	12	10	9	5	3.5	14	12	10	9	5	3.5	14	12	10	9	5	3.5	14	12	10	9	5	3.5	14	12	10	9	5	3.5												
12'-0"	14	12	10	9	4.5	3	14	12	10	9	4.5	3	14	12	10	9	4.5	3	14	12	10	9	4.5	3	14	12	10	9	4.5	3	14	12	10	9	4.5	3												
13'-0"	14	12	10	9	4	2.5	14	12	10	9	4	2.5	14	12	10	9	4	2.5	14	12	10	9	4	2.5	14	12	10	9	4	2.5	14	12	10	9	4	2.5												
14'-0"	14	12	10	9	3.5	2	14	12	10	9	3.5	2	14	12	10	9	3.5	2	14	12	10	9	3.5	2	14	12	10	9	3.5	2	14	12	10	9	3.5	2												
15'-0"	14	12	10	9	3	1.5	14	12	10	9	3	1.5	14	12	10	9	3	1.5	14	12	10	9	3	1.5	14	12	10	9	3	1.5	14	12	10	9	3	1.5												
16'-0"	14	12	10	9	2.5	1	14	12	10	9	2.5	1	14	12	10	9	2.5	1	14	12	10	9	2.5	1	14	12	10	9	2.5	1	14	12	10	9	2.5	1												

F.B.C. (Non High Velocity Hurricane Zone)

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(Seal/Signature)
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 4268 Westroads Drive
 West Palm Beach, FL 33407

BERTHA HV™
 Accordion Shutter System

REV. NO.	DESCRIPTION	DATE	Drawn By: J.A.S.
1	03-02-01	7/12/05	DATE: 7/13/05
2			DRAWING No
3			05-196
4			SHEET
5			10 OF 14

ANCHOR SPACING LEGEND
 TAPCON
 ALL POINTS SOLD-SET
 WEDGE-BOLT

MAXIMUM DESIGN PRESSURE RATING (p.s.f.) AND CORRESPONDING MAXIMUM ANCHOR SPACING (in.) SCHEDULE FOR A GIVEN MAX. SHUTTER SPAN, DESIGN NEGATIVE LOAD AND A CORRESPONDING MOUNTING TYPE FOR CONCRETE INSTALLATIONS
 (SEE MOUNTINGS 5, 6, 7, & 8 ON SHEET 6)

MAXIMUM SPAN (ft)	POURED CONCRETE																															
	CEILING MOUNTING 5				FLOOR MOUNTING 6				FLOOR MOUNTING 7				FLOOR MOUNTING 8																			
	NEGATIVE DESIGN LOAD (psf)				NEGATIVE DESIGN LOAD (psf)				NEGATIVE DESIGN LOAD (psf)				NEGATIVE DESIGN LOAD (psf)																			
	30	40	60	75	90	120	160	205	30	40	60	75	90	120	160	205	30	40	60	75	90	120	160	205	30	40	60	75	90	120	160	205
3'-0" OR LESS	14	12	10	9	8	8	6	6	14	12	10	9	8	8	6	6	14	12	10	9	8	8	6	6	14	12	10	9	8	8	6	6
4'-0"	14	12	10	9	8	8	6	6	14	12	10	9	8	8	6	6	14	12	10	9	8	8	6	6	14	12	10	9	8	8	6	6
5'-0"	14	12	10	9	8	8	6	6	14	12	10	9	8	8	6	6	14	12	10	9	8	8	6	6	14	12	10	9	8	8	6	6
6'-0"	14	12	10	9	8	7.5	5.5	4	14	12	10	9	8	8	6	6	14	12	10	9	8	8	6	6	14	12	10	9	8	8	6	6
7'-0"	14	12	10	9	8	7	5	4	14	12	10	9	8	8	6	6	14	12	10	9	8	8	6	6	14	12	10	9	8	8	6	6
8'-0"	14	12	10	9	8	7.5	5.5	4	14	12	10	9	8	8	6	6	14	12	10	9	8	8	6	6	14	12	10	9	8	8	6	6
9'-0"	14	12	10	9	8	7	5	4	14	12	10	9	8	8	6	6	14	12	10	9	8	8	6	6	14	12	10	9	8	8	6	6
10'-0"	14	12	10	9	8	6.5	5	4	14	12	10	9	8	8	6	6	14	12	10	9	8	8	6	6	14	12	10	9	8	8	6	6
11'-0"	14	12	10	9	8	6.5	5	4	14	12	10	9	8	8	6	6	14	12	10	9	8	8	6	6	14	12	10	9	8	8	6	6
12'-0"	14	12	10	9	8	6.5	5	4	14	12	10	9	8	8	6	6	14	12	10	9	8	8	6	6	14	12	10	9	8	8	6	6
13'-0"	14	12	10	9	8	6.5	5	4	14	12	10	9	8	8	6	6	14	12	10	9	8	8	6	6	14	12	10	9	8	8	6	6
14'-0"	14	12	10	9	8	6.5	5	4	14	12	10	9	8	8	6	6	14	12	10	9	8	8	6	6	14	12	10	9	8	8	6	6
15'-0"	14	12	10	9	8	6.5	5	4	14	12	10	9	8	8	6	6	14	12	10	9	8	8	6	6	14	12	10	9	8	8	6	6
16'-0"	14	12	10	9	8	6.5	5	4	14	12	10	9	8	8	6	6	14	12	10	9	8	8	6	6	14	12	10	9	8	8	6	6

NOTES ON ANCHOR REQUIREMENTS, POURED CONCRETE OR CONCRETE BLOCK SUBSTRATES

- ANCHORS TO WALL SHALL BE AS FOLLOWS:
 - TO EXISTING POURED CONCRETE (MIN. 4" - 3 MIN)
 - 1/4" TAPCON ANCHORS AS MANUFACTURED BY I.T.W. BAUSCH/REID HEAD
 - 1/4" x 3/4" ALL POINTS SOLD-SET ANCHORS AS DISTRIBUTED BY ALL POINTS SCREW, BOLT & SPECIALTY COMPANY
 - 1/4" WEDGE-BOLT ANCHORS AS MANUFACTURED BY POWERS FASTENING, INC.
- MINIMUM EMBEDMENT INTO POURED CONCRETE OF TAPCON ANCHORS IS 1 3/4" AND 2" FOR WEDGE-BOLT ANCHORS
 - MINIMUM EMBEDMENT OF 1/4" x 3/4" ALL POINTS SOLD-SET ANCHORS SHALL BE 2 7/8" INTO THE POURED CONCRETE. NO EMBEDMENT INTO STUCCO SHALL BE PERMITTED. 1/4" #20 S.S. WADSWORTH SCREW SHALL BE 1 1/2" LONG MINIMUM SHOULD STUCCO EXIST AND 1" MINIMUM FOR WALLS WITH NO STUCCO.
 - IN CASE THAT PRECAST STONE, PRECAST CONCRETE PANELS, PAVERS OR ANY SHEER BE FOUND ON THE EXISTING WALL OR FLOOR, ANCHORS SHALL BE LONG ENOUGH TO REACH THE MAIN STRUCTURE BEHIND SAID WALL FINISHES. ANCHORAGE SHALL BE AS INDICATED ON NOTES A.1) & A.2) ABOVE. FOR INSTALLATIONS ON VINYL SHEET OR EPS CONSULT THIS ENGINEER.
- TO EXISTING CONCRETE BLOCK WALL:
 - 1/4" TAPCON ANCHORS AS MANUFACTURED BY I.T.W. BAUSCH/REID HEAD
 - 1/4" x 3/4" ALL POINTS SOLD-SET ANCHORS AS DISTRIBUTED BY ALL POINTS SCREW, BOLT & SPECIALTY COMPANY
 - 1/4" WEDGE-BOLT W/ 1/4" BLOCK-PLUG ANCHORS AS MANUFACTURED BY POWERS FASTENING, INC.
- MINIMUM EMBEDMENT INTO CONCRETE BLOCK OF TAPCON & WEDGE-BOLT ANCHORS IS 1 1/4".
 - MINIMUM EMBEDMENT OF 1/4" x 3/4" ALL POINTS SOLD-SET ANCHORS SHALL BE ENTIRELY EMBEDDED INTO THE CONCRETE BLOCK. NO EMBEDMENT INTO STUCCO SHALL BE PERMITTED. 1/4" #20 S.S. WADSWORTH SCREW USED SHALL BE 1 1/2" LONG MINIMUM SHOULD STUCCO EXIST AND 1" MINIMUM FOR WALLS WITH NO STUCCO.
 - IN CASE THAT PRECAST STONE, PRECAST CONCRETE PANELS, PAVERS OR ANY SHEER BE FOUND ON THE EXISTING WALL OR FLOOR, ANCHORS SHALL BE LONG ENOUGH TO REACH THE MAIN STRUCTURE BEHIND SAID WALL FINISHES. ANCHORAGE SHALL BE AS INDICATED ON NOTES B.1) & B.2) ABOVE. FOR INSTALLATIONS ON VINYL SHEET OR EPS CONSULT THIS ENGINEER.
- ANCHORS SHALL BE INSTALLED FOLLOWING ALL OF THE RECOMMENDATIONS AND SPECIFICATIONS OF THE ANCHOR'S MANUFACTURER.
- SEE SCHEDULE BELOW FOR EDGE DISTANCE (E.O.) VERSUS SPACING RELATIONSHIP FOR ANCHORS.

EDGE DISTANCE VERSUS SPACING FOR ANCHORS

MAXIMUM ANCHOR SPACING ARE VALID FOR 3 1/2" EDGE DISTANCE FOR 1/4" TAPCON AND SOLD SET AND WEDGE-BOLT FOR F. O. LESS THAN THE ABOVE MENTIONED. REDUCE ANCHOR SPACING BY MULTIPLYING SPACING SHOWN ON SCHEDULE BY THE FOLLOWING FACTORS. (NOTE: MIN. L. D. FOR ALL POINTS SOLD SET ANCHORS IS 1 1/2" MINIMUM) SPACING OBTAINED USING FACTOR SHALL NOT BE LESS THAN MINIMUM SPACING INDICATED FOR EACH ANCHOR TYPE.

ACTUAL E. O.	FACTOR		
	WEDGE-BOLT	1/4" TAPCON	SOLD SET
3	0.83	0.83	0.78
2 1/2"	0.66	0.66	-
2	0.50	0.50	-

F.B.C. (Non High Velocity Hurricane Zone)
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BERTHA HV™
 Accordion Shutter System

REV. NO.	DESCRIPTION	DATE	Drawn By: J.A.S.
1	REV #1-REV	1/11/05	DATE: 7/13/05
2			DRAWING No
3			05-196
4			SHEET
5			11 OF 14
6			

**MAXIMUM DESIGN PRESSURE RATING (p.s.f.) AND CORRESPONDING MAXIMUM ANCHOR⁺ SPACING (in.) SCHEDULE FOR
A GIVEN MAX. SHUTTER SPAN, NEGATIVE DESIGN LOAD AND A CORRESPONDING MOUNTING TYPE.**

(SEE MOUNTINGS ON SHEETS 13 & 14)

SUBSTRATE

MAXIMUM SPAN (ft)	SOUTHERN PINE No. 2 W/ MIN. G=0.55, DOUGLAS FIR W/ MIN. G=0.50																				SPRUCE PINE FIR NORTH W/ MIN. G=0.43										SPRUCE PINE FIR SOUTH W/ MIN. G=0.36										1/2" MIN CDX PLYWOOD				
	WALL MOUNTINGS 1W, 2W, 3W & 6W										CEILING MOUNT 8W FLOOR MOUNTINGS 9W & 10W										WALL MOUNTINGS 1W, 2W, 3W & 6W					CEILING MOUNT 8W FLOOR MOUNTINGS 9W & 10W					WALL MOUNTINGS 1W, 2W, 3W & 6W					CEILING MOUNT 8W FLOOR MOUNTINGS 9W & 10W									
	NEGATIVE DESIGN LOAD (psf)										NEGATIVE DESIGN LOAD (psf)										NEGATIVE DESIGN LOAD (psf)					NEGATIVE DESIGN LOAD (psf)					NEGATIVE DESIGN LOAD (psf)					NEGATIVE DESIGN LOAD (psf)									
	30	40	60	75	90	105	30	40	60	75	90	105	30	40	60	75	90	105	30	40	60	75	90	105	30	40	60	75	90	105	30	40	60	75	90	105									
3'-0" OR LESS	12	10	10	9	8	8	6	6	6	6	6	6	12	10	10	9	8	8	6	6	6	6	6	6	12	10	10	9	8	8	6	6	6	6	6	6	6	5	4	4	4	3			
4'-0"	12	10	10	9	8	8	6	6	6	6	6	6	12	10	10	9	8	8	6	6	6	6	6	6	12	10	10	9	8	8	6	6	6	6	6	6	6	5	4	4	4	3			
5'-0"	12	10	10	9	8	8	6	6	6	6	6	5.5	12	10	10	9	8	8	6	6	6	6	6	5.5	12	10	10	9	8	7	6	6	6	6	5	4.5	6	5	4	4	4	3			
6'-0"	12	10	10	9	8	8	6	6	6	6	6	5.5	12	10	10	9	8	8	6	6	6	6	6	5.5	12	10	10	9	8	7	6	6	6	6	5	4.5	6	5	4	4	3.5	-			
7'-0"	12	10	10	9	8	8	6	6	6	6	6	5.5	12	10	10	9	8	8	6	6	6	6	6	5.5	12	10	10	9	8	7	6	6	6	6	5	4.5	6	5	4	4	3.5	-			
8'-0"	12	10	10	9	8	8	6	6	6	6	6	5.5	12	10	10	9	8	8	6	6	6	6	6	5.5	12	10	10	9	8	7	6	6	6	6	5	4.5	6	5	4	4	3.5	-			
9'-0"	12	10	10	9	8	8	6	6	6	6	6	5.5	12	10	10	9	8	8	6	6	6	6	6	5.5	12	10	10	9	8	7	6	6	6	6	5	4.5	6	5	4	4	3.5	-			
10'-0"	12	10	10	9	8	8	6	6	6	6	6	5.5	12	10	10	9	8	8	6	6	6	6	6	5.5	12	10	10	9	8	7	6	6	6	6	5	4.5	6	5	4	4	3.5	-			
11'-0"	12	10	10	9	8	8	6	6	6	6	6	5.5	12	10	10	9	8	8	6	6	6	6	6	5.5	12	10	10	9	8	7	6	6	6	6	5	4.5	6	5	4	4	3.5	-			
12'-0"	12	10	10	9	8	8	6	6	6	6	6	5.5	12	10	10	9	8	8	6	6	6	6	6	5.5	12	10	10	9	8	7	6	6	6	6	5	4.5	6	5	4	4	3.5	-			
13'-0"	12	10	10	9	8	8	6	6	6	6	6	5.5	12	10	10	9	8	8	6	6	6	6	6	5.5	12	10	10	9	8	7	6	6	6	6	5	4.5	6	5	4	4	3.5	-			
14'-0"	12	10	10	9	8	8	6	6	6	6	6	5.5	12	10	10	9	8	8	6	6	6	6	6	5.5	12	10	10	9	8	7	6	6	6	6	5	4.5	6	5	4	4	3.5	-			
15'-0"	12	10	10	9	8	8	6	6	6	6	6	5.5	12	10	10	9	8	8	6	6	6	6	6	5.5	12	10	10	9	8	7	6	6	6	6	5	4.5	6	5	4	4	3.5	-			
16'-0"	12	10	10	9	8	8	6	6	6	6	6	5.5	12	10	10	9	8	8	6	6	6	6	6	5.5	12	10	10	9	8	7	6	6	6	6	5	4.5	6	5	4	4	3.5	-			

+ NOTES ON ANCHORS REQUIREMENTS: WOOD SUBSTRATES.

- ANCHORS TO WALL, FLOOR OR SOLID WOOD SIFER SHALL BE AS FOLLOWS:
- 1/4" TAPCON ANCHORS, AS MANUFACTURED BY ITW BULDEX W/ MINIMUM EMBEDMENT AS INDICATED AT EACH SECTION ON SHEETS 13 & 14.
EXCEPTION: SEE NOTE 2 BELOW.
- ANCHORS TO HOLLOW CEILING SHALL BE AS PER MOUNTING TYPE 7W, SHEET 14 AND SHALL CONSIST OF LAG SCREWS AS PER MDS 1997 SPECIFICATIONS.
- SUBSTRATE SHALL CONSIST OF THE FOLLOWING:
- SOUTHERN PINE No. 2 W/ G=0.55 (N.D.S.)
- DOUGLAS FIR W/ G=0.50 (N.D.S.)
- SPRUCE PINE FIR NORTH W/ G=0.43 (N.D.S.)
- SPRUCE PINE FIR SOUTH W/ G=0.36 (N.D.S.)
- MIN 1/2" CDX PLYWOOD (1986 APA)
- ANCHORS SHALL BE INSTALLED FOLLOWING ALL OF THE RECOMMENDATIONS AND SPECIFICATIONS OF THE ANCHOR'S MANUFACTURER.

F.B.C. (Non High Velocity Hurricane Zone)

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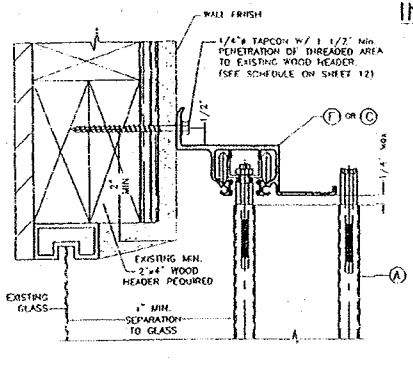
TILECO INC.
TILT TESTING & ENGINEERING COMPANY
6335 W. 34th St., Ste. 300, North Dade County, FL 33166
Phone: (305) 871-1530 Fax: (305) 871-1533
e-mail: Tileco@aol.com
EIT-0088719
WALTER A. WALKER, P. E.
FLORIDA Lic. # 44167

A.S.S.A.
American Shutter Systems
Association, Inc.
4268 Westroads Drive
West Palm Beach, FL 33407

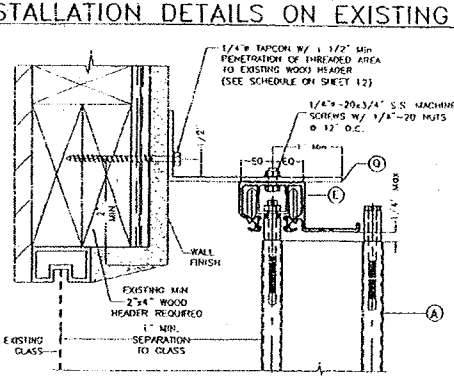
BERTHA HV™ Accordion Shutter System			
REV. NO.	DESCRIPTION	DATE	Drawn by: A.S.S.
1	03-01-014	7/11/05	DATE: 7/13/05
2			DRAWING No
3			05-196
4			SHEET
5			12 OF 14

INSTALLATION DETAILS ON EXISTING WOOD BUILDINGS

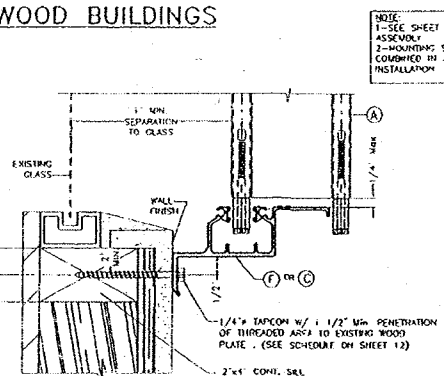
NOTE:
1-SEE SHEET 3 FOR TYPICAL SHUTTER ASSEMBLY
2-MOUNTING SECTIONS CAN BE COMBINED IN ANY WAY TO SUIT ANY INSTALLATION



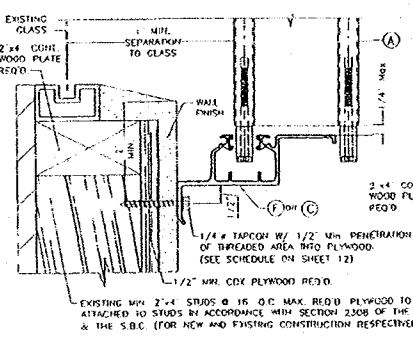
1W WALL CONNECTION AT TOP



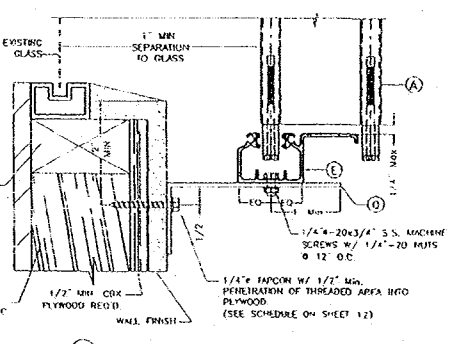
2W WALL CONNECTION AT TOP



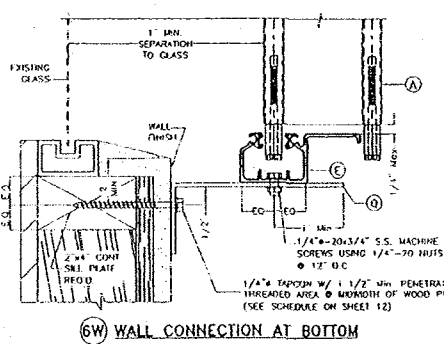
3W WALL CONNECTION AT BOTTOM



4W WALL CONNECTION AT BOTTOM



5W WALL CONNECTION AT BOTTOM



6W WALL CONNECTION AT BOTTOM

F.B.C. (Non High Velocity Hurricane Zone)

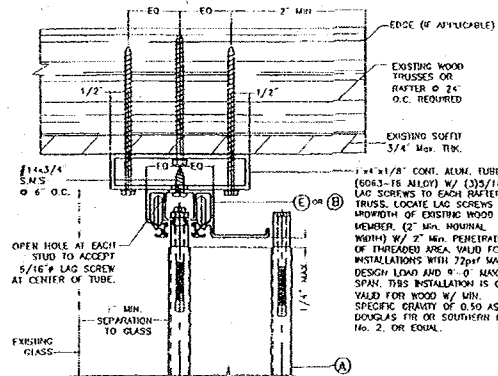
© 2003 EASTERN METAL SUPPLY, INC.



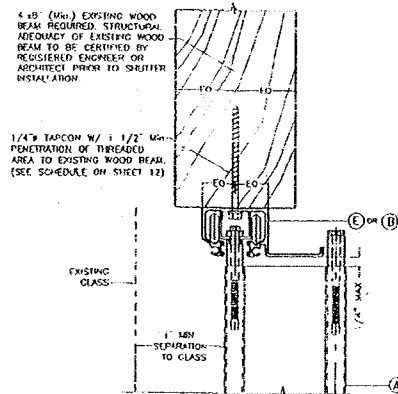
TILTECO INC.
TILTEC TESTING & ENGINEERING COMPANY
335 N.W. 56th St., Ste. 305, VERO BEACH, FLORIDA 33565
Phone: (305)871-1550 Fax: (305)871-1531
e-mail: tilteco@aol.com 888-606-7219
WALTER A. TILLET, P. E.
FLORIDA LIC. # 41187

A.S.S.A.
American Shutter Systems
Association, Inc.
4268 Westroads Drive
West Palm Beach, FL 33407

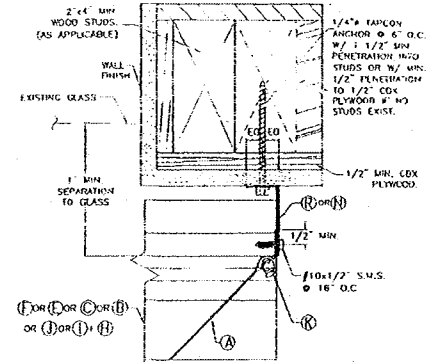
BERTHA HV™ Accordion Shutter System			
REV. NO.	DESCRIPTION	DATE	Drawn by/81/pt
1	REV 03-01-01	1/13/05	DATE 7/13/05
2			DRAWING No 05-196
3			
4			
5			SHEET 13 OF 14
6			



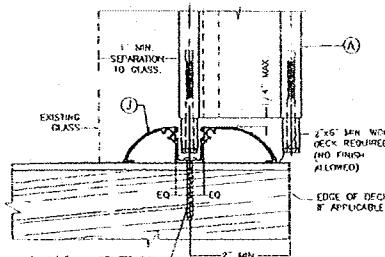
(7W) HOLLOW CEILING MOUNTING INSTALLATION



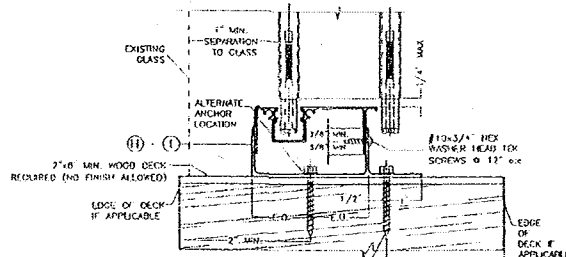
(7W) SOFFIT MOUNTING INSTALLATION



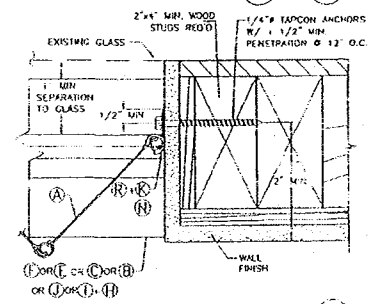
END CONNECTION DETAIL (1W & 4W)



(9W) FLOOR CONNECTION



(10W) FLOOR CONNECTION



END CONNECTION DETAIL (5W)

NOTES:
 1-SEE SHEET 3 FOR TYPICAL SHUTTER ASSEMBLY
 2-MOUNTING SECTIONS CAN BE COMBINED IN ANY WAY TO SUIT ANY INSTALLATION

F.B.C. (Non High Velocity Hurricane Zone)

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BERTHA HV™
Accordion Shutter System

REV. NO.	DESCRIPTION	DATE	Drawn By: J.A.S.
1	RD 43-034	7/13/03	DATE: 7/13/03
2			DRAWING No
3			05-196
4			SHEET
5			14 OF 14

SEAL/SIGNATURE/DATE
 [Signature]
 JUL 26 2003

TILECO INC.
 HILIT TESTING & ENGINEERING COMPANY
 6355 NW 36th St., Ste 305, Miramar, Florida 33186
 Phone: (305)971-1530 Fax: (305)971-1531
 E-mail: tileco@tileco.com
 ED-0028715
 WALTER A. HILIT, JR., P.E.
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